



360° Automation for 4 and 5 Axis Machine Tools.

Flexible Pallet System FPS

Extendable automation for high mix manufacturing.



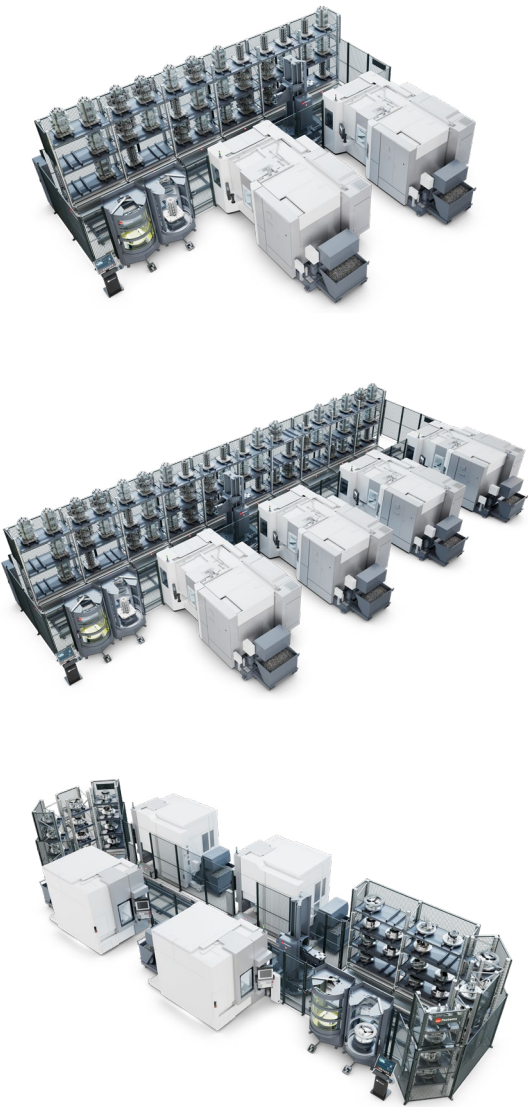
- **4 AND 5 AXIS MACHINES**
with and without APC units
- **CONFIGURABLE SOLUTION**
for any shop floor
- **EASILY SCALABLE**
for more machine tools
- **SERVICE**
to maintain, extend and develop your FPS

Flexible Pallet System is a modular CNC automation solution that enables lights-out manufacturing and high spindle utilization with 4- and 5-axis milling and mill-turn machine tools. What sets it apart from other solutions are its modular 360-degree design, integration capability with over 90 machine brands, and state-of-art MMS production planning capabilities. FPS can be extended or upgraded if there is a change in production needs.

Productivity Comparison with 3 Machine Tools

	No automation	with FPS
Investment cost 3 machine tools*	1,200,000 €	1,200,000 €
Investment cost automation	0 €	900,000 €**
Machine tool utilization rate	40 %	85 % ***
Machining hours / year****	4,800 h	15,300 h
Total income per year (machining sales price 100 € / h)	480,000 €	1,530,000 €
Payback time	2y 6m	1y 4m

Triple results



Comparison on 3 types of standardized automation systems

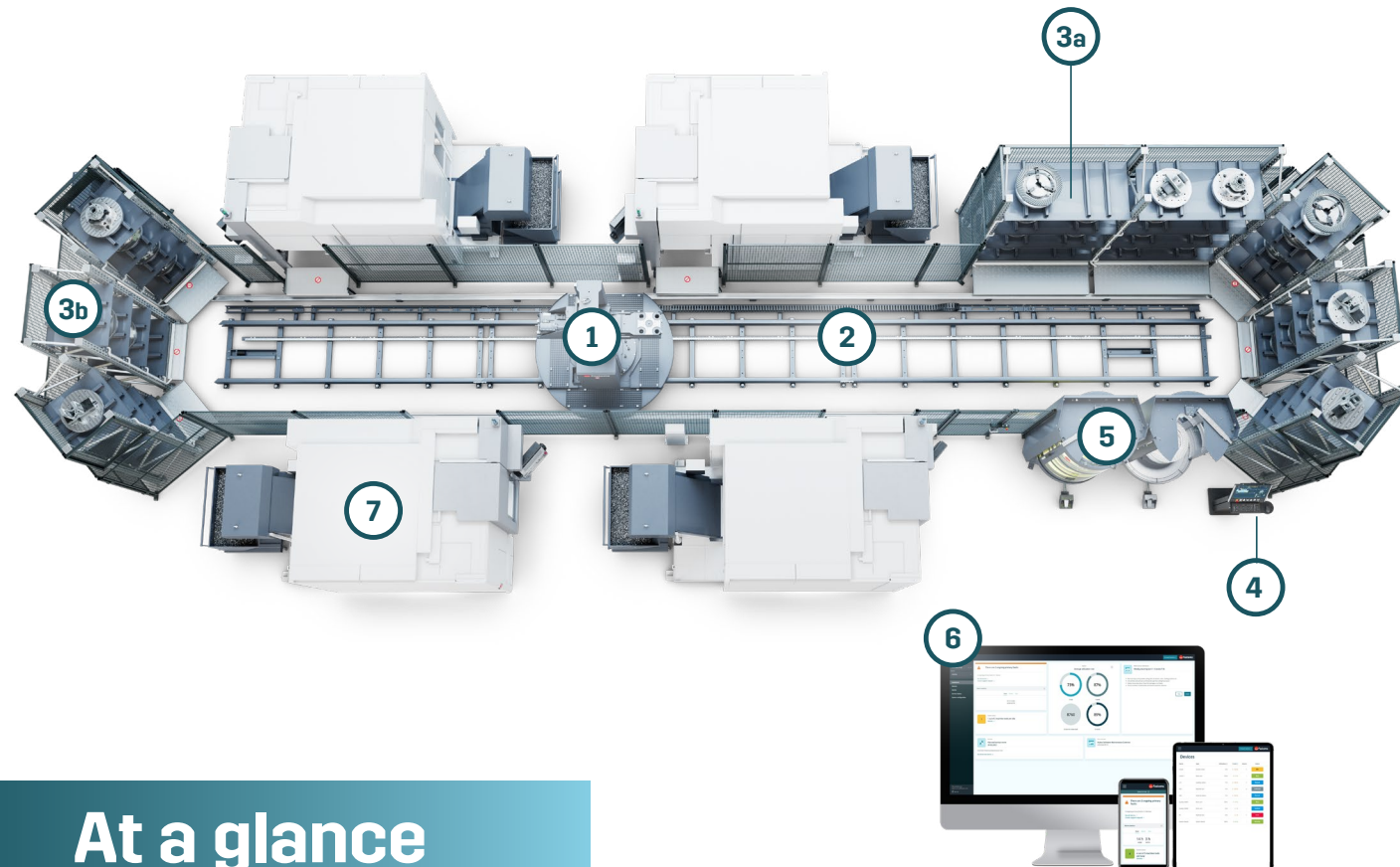
	Machine tool with APC	Pallet pool / tower	Flexible Pallet System (FPS)
Pallets per machine tool	2	12	Unlimited
Machine tool brands	–	Limited	Any
New or existing machine tools	New	New	Both
Machine tools controlled by 1 operator	1	1	Many
Shared fixtures between machine tools	–	No	✓
Extendable system	–	No	✓
Cost of extension	Buy a new machine	Buy a new system	Cost effective extension
Unmanned production capacity (pallets)	1	12	Unlimited
Production reports	No	Per machine	Entire system
Real-time automatic KPI reports	–	No	✓
Order priority	Manual	Manual	Automatic
Auto-scheduling	–	No	✓
Production order management	–	No	✓
System efficiency	Low	High	Very high
Tool data & scheduling	No	No	Yes

* calculated with 5-axis HMCs
** includes automation, 18 pallets and needed machine tool modifications
*** no spindle time loss due manual setup changes + unmanned night shift
**** 50 weeks, 5 days per week, 2 manned shifts (+1 unmanned when automated) per day

Build your own FPS

FPS is modular system that handles machining pallets and zero-point plates of 300-630 mm. Its unique 360-degree design ensures a fit for any shop floor – the machine tools,

pallet storage units, and operator loading stations can be placed flexibly on all four sides of the system. Build yours!



At a glance

- 1 **Stacker crane**
 - 360-degree pallet transportation
 - long reach
- 2 **Crane rail**
 - build the system that fits on your floor
 - a) 6-meter module
 - b) 3-meter module
- 3 **Pallet storage**
 - configurable for different load heights
 - two different heights per system
 - a) side module for 4-8 pallets
 - b) end module for 6-12 pallets
- 4 **Cell controller**
 - touch operating panel
 - ergonomic with adjustable height
- 5 **Loading station**
 - ergonomic operation
 - clamping and unloading the parts
 - at a glance system status
- 6 **myFastems**
 - easy system maintenance with immediate connection to Fastems service
- 7 **Machine tool(s)**
 - with or without automatic pallet changer
 - 300 to 630 mm pallets
 - over 90 brands already integrated with Fastems

FPS Modules



Technical specs and dimensions on page 10.

Manufacturing Management Software MMS

- Automatic production scheduling
- Ready-made interfaces for hundreds of machine tools
- Recognizes resource bottlenecks in advance
- Automatic KPI reporting

Easy production control

The control system of FPS, Manufacturing Management Software MMS, is designed specifically for high-mix manufacturing needs. It is a tool for everyone working in production or managing it, giving a real-time view of production activities. Most importantly, it identifies exactly what needs to be done next to ensure timely deliveries and maximum spindle utilization.

Not only does the MMS consider the pallets that need to be loaded in the machine tools next, but it also checks and ensures that all the other machining resources are there in time – NC programs, cutting tools, and raw materials. When a rush job is received or anything sudden happens, MMS automatically adjusts the production plan.

Choose from 3 MMS plans

STANDARD

Easy to operate - enabling continuous, unattended production for you.

- Pallets are machined based on order-based work queue or FIFO.
- Intuitive user interface with guidance helps operator to focus on the most important tasks.
- Optional ERP interface.

ADVANCED

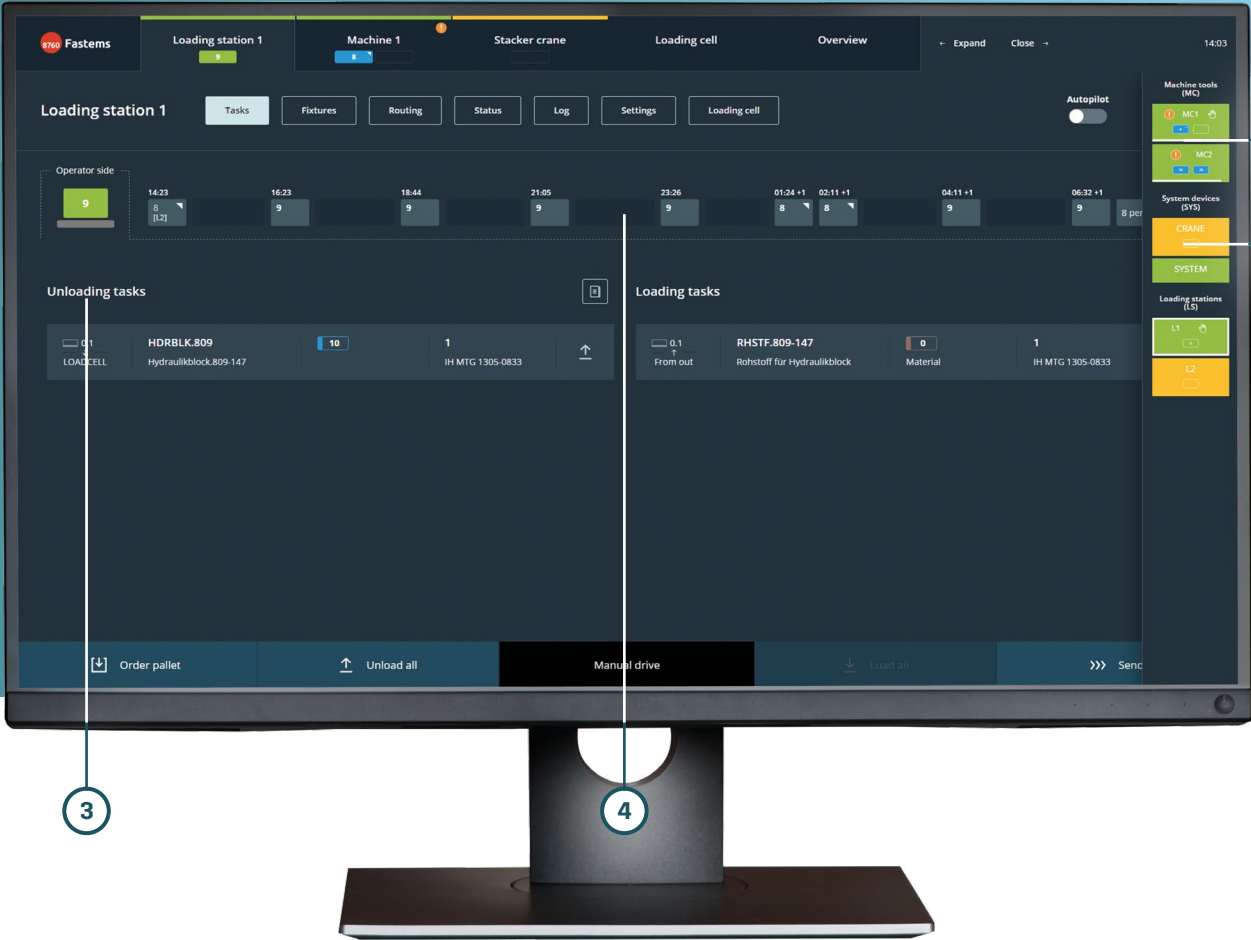
Offers transparent and predictive ways to keep you in control.

- Fine scheduling includes production order and resource simulation for up to 96 hours in advance.
- The MMS checks that all the needed NC programs and tools are available via machine tool integration.
- Order completion dates are calculated up to 6 months ahead.

ULTIMATE

Utilize your existing manufacturing data.

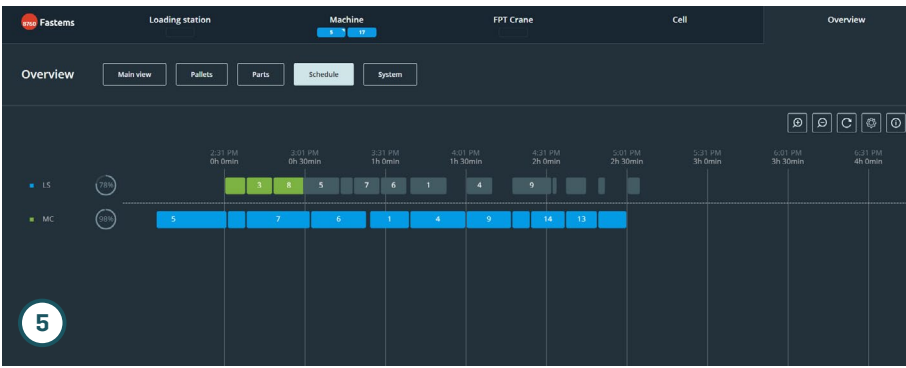
- Define your key performance indicators and view them at a glance with customizable Dashboard.
- Real-time machine status monitoring for continuous production optimization.
- Real-time remote monitoring with alarm functionality for unmanned production.



At a glance

- 1 Stacker crane status
- 2 Machine tool view
 - With or without APC
 - Current NC program and machined part details

- 3 Loading station status
- 4 Operator loading/unloading backlog tasks
- 5 Machining schedule
- 6 Cutting tool tasks

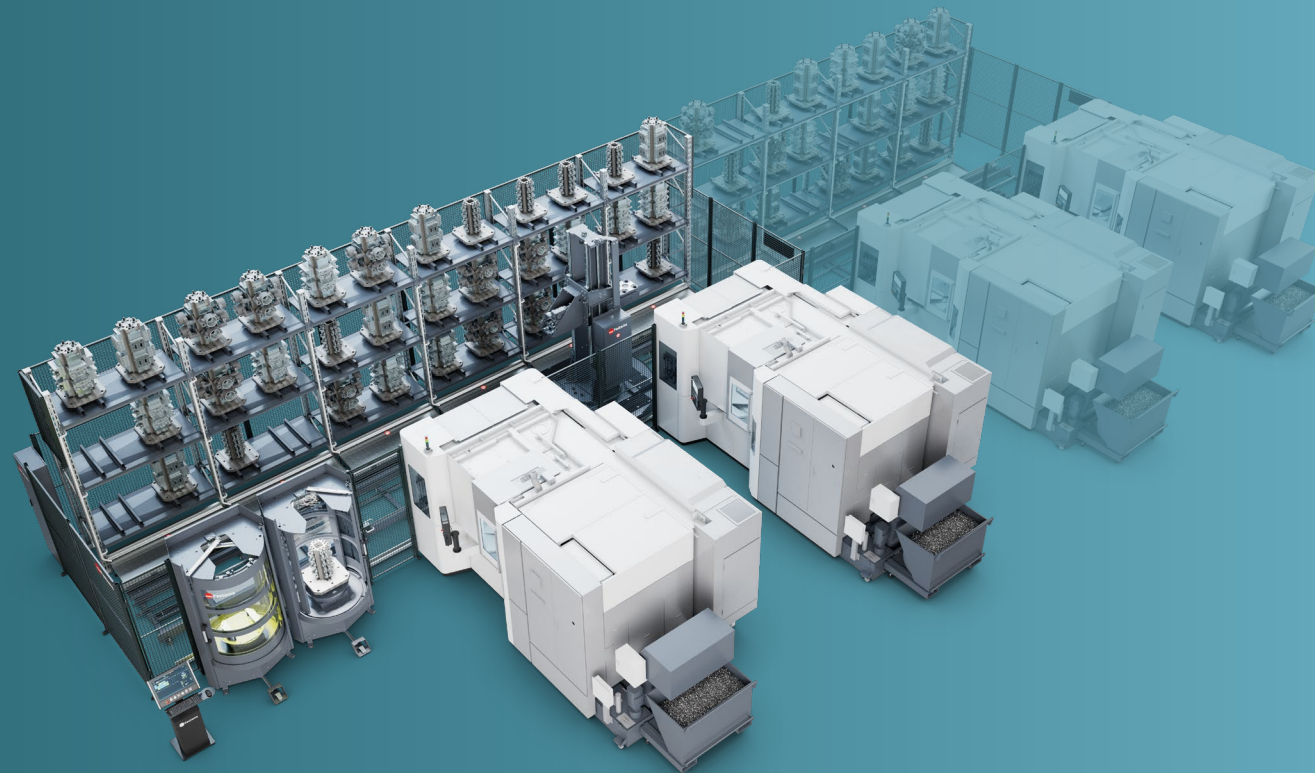


MMS can schedule production automatically based on production orders or FIFO.

WHEN	TOOL	REQUIRED	MISSING LIFE
2:38 PM	6001 Shoulder milling tool CoroMill 390	1 pcs	00:00:55
2:38 PM	6044 Ball nose cutter for roughing CoroMill® 216	16 pcs	05:40:05
2:38 PM	6056 Deep and narrow grooving CoroMill QD	3 pcs	02:10:10
4:41 PM	3006	3 pcs	03:07:16

MMS Advanced package enables tool planning and status views for the easier cutting tool maintenance.

Run and grow your operations...



...throughout the system lifecycle.

Stay aware & optimize your system

myFastems – Your Digital Service

BE INFORMED

- Real-time information and notifications, accessible anywhere and anytime
- First-aid tips and recovery instructions available for proactive problem-solving

ENHANCED SERVICE MANAGEMENT

- Easy access to service history and reports
- Guided spare part inquiries with photos
- Recommendations on replacing spare part key components

WE ARE ONE CLICK AWAY

- Increase system' run time with direct access to our 24/7 assistance
- Get support more efficiently with error-coded support requests

EXTENDED PERSPECTIVE

- Follow service KPIs (utilization, automation index, MTBF, MTTR) for improvement opportunities based on measured data)
- Utilize the full potential of your system with optional monthly reports for comprehensive system insights.

Unleash the full potential of your manufacturing

Lifecycle Services

EVERYDAY RELIABILITY

Benefit from Genuine Fastems Spare Parts

- Expert spare part support and engineering over the lifecycle
- Ensure the fitting spare parts for your system
- 12-month warranty
- Flexible delivery globally
- Express shipment option

Contact Your Local Service Team

- Quick troubleshooting and system recovery
- Local service engineers speaking your language

GROW TOGETHER

Modify and Extend Your Systems

- Enhance your system via software update and new modules
- Extend with additional hardware

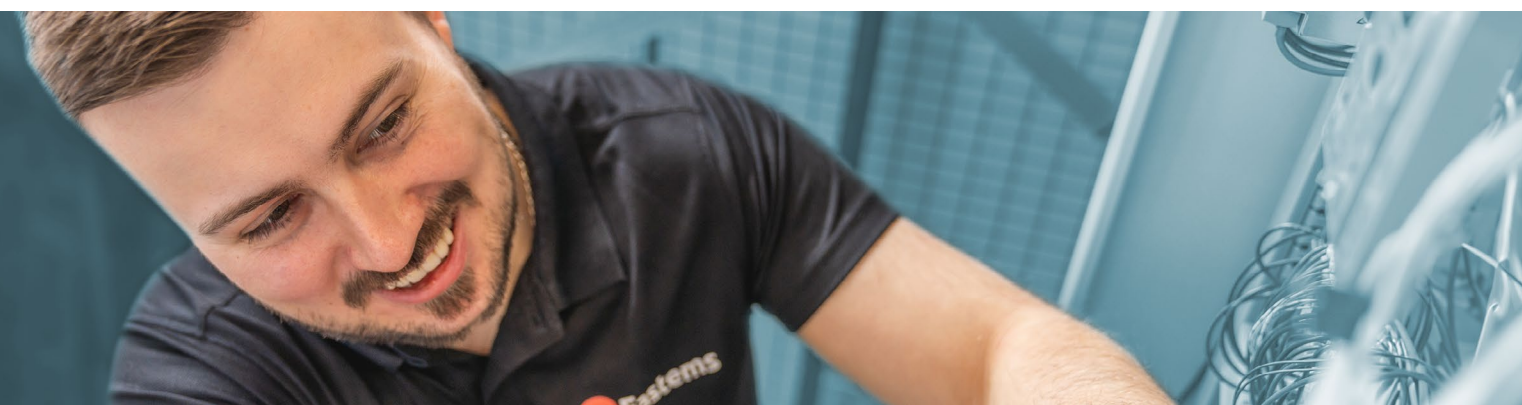
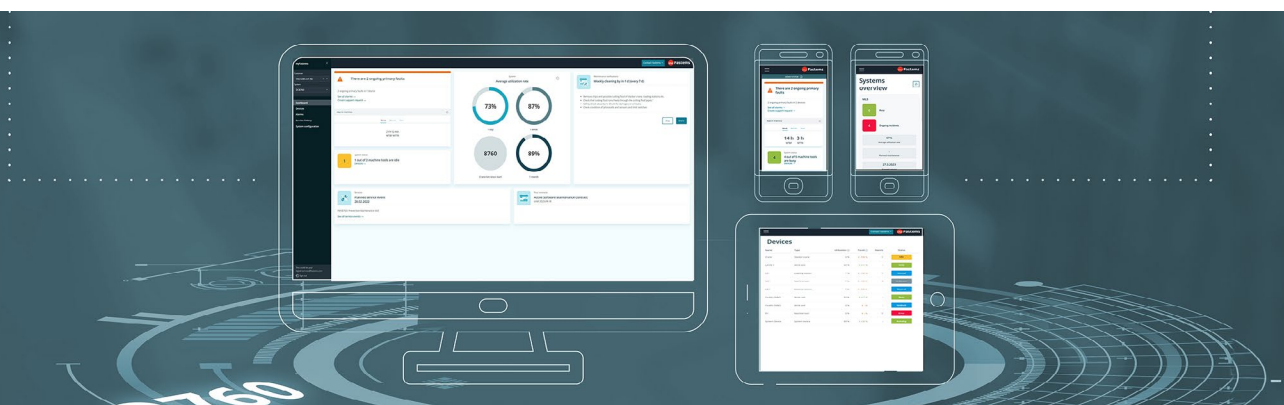
Build Your Skills & Competence

- Comprehensive training for operators and maintenance personnel
- Process optimization support by our experts

ALWAYS AVAILABLE

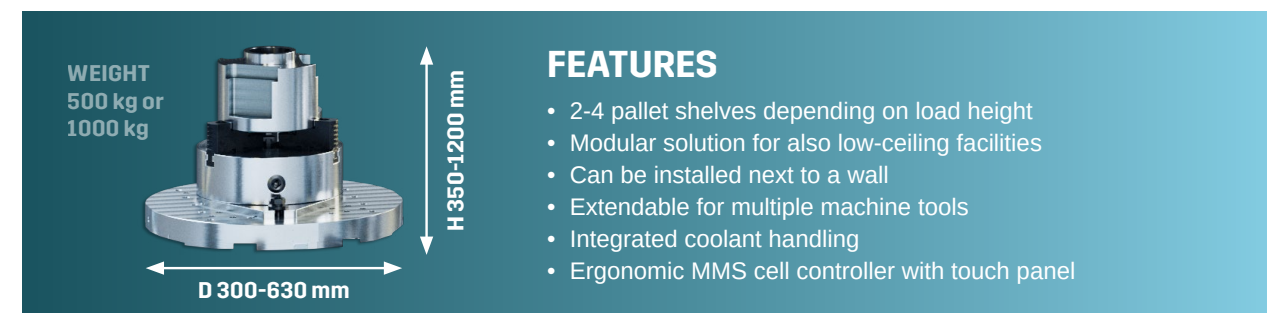
Ensure Your Optimal Operations - Also in The Long Run

- Preventive maintenance: scheduled on-site visits from Fastems experts
- 8760 support: professional 24/7 technical remote support
- Security, compliance, and productivity updates to your control systems.
- Tailored software development
- Care management services



Technical Datasheet

Flexible pallet system		FPS-500			FPS-1000		
LOAD	Pallet sizes	300-500 mm			500-630 mm		
	Maximum load diameter (D)	Ø 630 mm			Ø 900 mm		
	Maximum load weight ¹	500 kg			1000 kg		
STORAGE MODULES	Maximum load height (H) ¹	1200 mm	650 mm	350 mm	1200 mm	800 mm	450 mm
	Storage levels	2	3	4	2	3	4
	Pallets / side module	4	6	8	4	6	8
	Pallets / end module	6	9	12	6	9	12
STORAGE CAPACITY	Side modules / base system	4			3		
	Side modules / 6-meter extension	4			3		
	Side modules / 3-meter extension	2			1		
LENGTH	Base system length	7120 mm			7280 mm		
	6-meter extension length	5960 mm			6120 mm		
	3-meter extension length	2980 mm			3010 mm		
	End storage length	1000 mm			1450 mm		
WIDTH & HEIGHT	System width ²	3040 mm			4000 mm		
	System height	3100-3650 mm			3500-4100 mm		
	Transport height	2800 mm			2800 mm		



1 Including pallet
2 Excluding loading stations

Plan Your System

Rethink your CNC manufacturing.

- **Production is a team play.** We help you to integrate your data systems, machines and people to work as ONE. By doing so you reduce costs, increase revenue, improve lead times and ensure consistent quality while minimizing waste, WIP and delays.

Fastems supplies intelligent CNC automation, software and services for high mix CNC manufacturing. We are an open integrator with a library of ready-made machine interfaces for over 90 different machine tool brands.

KEY NUMBERS:

- 40+ years of automation experience
- 5,000+ installations in Europe, North America, and Asia
- extendable & long-life systems
- 24/7 customer support

Read more at
www.fastems.com/fps

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